


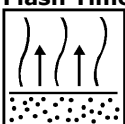
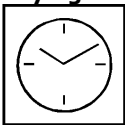


# Technical Datasheet QC-7300

## QUICKLINE® Fast Airdry Clearcoat



<b>Description</b>	<b>Quickline Fast Air Dry Clearcoat, QC-7300</b> , is a two component, fast curing clearcoat designed to give fast air dry curing especially in cold ambient conditions.		
<b>Products</b>	Clearcoat: Hardeners:	QC-7300 <i>Quickline</i> Fast Air Dry Clearcoat QH-4300 <i>Quickline</i> Fast Air Dry Hardener (15 - 25°C)	
<b>Surface Preparation</b>	See Basecoat Technical Data Sheet – QBC. Note: – Maximum basecoat flash-off time before application of QC-7300 Fast Air Dry Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. – Go over the basecoat surface with a suitable tack-rag immediately before application of QC-7300 Fast Air Dry Clearcoat.  QC-7300 Fast Air Dry Clearcoat is not recommended for use over Waterborne basecoats.		
<b>Mixing</b> 	<i>Quickline</i> Fast Air Dry Clearcoat QC-7300 <i>Quickline</i> Fast Air Dry Hardener QH-4300  Pot Life:		By volume:  2 Parts 1 Part  2 – 2.5 Hours
<b>Application</b> 	Conventional gun:  HVLP/Compliant gun:	Fluid Tip 1.4 – 1.6mm, Air pressure 40 - 45 psi (2.7 - 3.1 bar) at the gun  Fluid Tip 1.4 – 1.6mm, Air pressure 25 – 30 psi (1.7 – 1.8 bar) at the gun	
<b>Coats</b> 	2 - 3 coats (50 – 60 microns dry film)		
<b>Flash Time</b> 	3 - 5 minutes between coats at 20°C		
<b>Drying</b> 	Air Dry at 20°C  Force Dry:	Dust Free: Polish/Into Service Handleable Tape Free 40°C Polish/Into Service	20 - 30 mins 2 hours/4 - 6 hours 2 - 3 hours 2 - 3 hours 20 minutes @ metal temperature after full cooling/2 - 4 hours after full cooling
<b>Process Notes</b> Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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Aug 2018

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