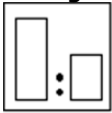
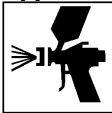

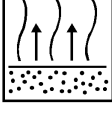



Technical Datasheet QC-7510_V

 QUICKLINE® UHS Rapid Clearcoat



Description	Quickline UHS Rapid Clearcoat, QC-7510 , is high solids low VOC clearcoat with a fast 15 min bake cycle. Ideal for single or multi panel repainting, UHS Rapid Clearcoat has easy application, good polishing and delivers excellent final appearance over waterborne basecoats.		
Products	Clearcoat: Hardeners:	QC-7510 <i>Quickline</i> UHS Rapid Clearcoat QH-4510 <i>Quickline</i> UHS Fast Hardener QH-4520 <i>Quickline</i> UHS Standard Hardener QH-4530 <i>Quickline</i> UHS Slow Hardener	(Up to 23°C) (20 – 30°C) (Above 30°C)
Surface Preparation	Specifically designed for application over waterborne basecoat. Refer to the data sheet for the basecoat colour used. Note: – Maximum basecoat flash-off time before application of QC-7510 UHS Rapid Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. – Go over the basecoat surface with a suitable tack-rag immediately before application of QC-7510 UHS Rapid Clearcoat.		
Mixing 	<i>Quickline</i> UHS Rapid Clearcoat QC-7510 <i>Quickline</i> UHS Hardener QH-4510/4520/4530 Pot Life: Viscosity:	By volume: 2 Parts 1 Part 1 - 2 Hours 17-19 seconds DIN4 20°C	
Application 	HVLP/Compliant gun:	Fluid Tip 1.2 – 1.3mm, Air pressure – refer to spraygun manufacturers information	
Coats 	2 coat process Apply 1 medium fully flowing coat Flash off. Apply 1 full coat. (50 – 60 microns dry film)		Light + Full coat process. Apply 1 light closed coat. Flash off Apply 1 full coat (45-50 microns dry film)
Flash Time 	2 Coat Process: 5 – 10 minutes between coats at 20°C Light + Full Process: 2 - 3 minutes for 1 or 2 panels. Maximum 3 panels - no flash off required.		
Drying 	Air Dry at 20°C: Force Dry: IR	Dust Free: Handleable Tape Free Polish/Into Service: 60°C with QH-4510/4520 60°C with QH-4530 Polish/Into Service: SW/MW	30-40 mins 4 hours 8-10 hours 12 hours 15 minutes (At Panel Temperature) 25-30 minutes (At Panel Temperature) When fully cool 8-15 mins depending on colour and type of equipment.
Process Notes Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420g/litre of VOC. The VOC content of this product in ready to use form is max. 420g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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QUICKLINE®