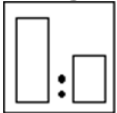


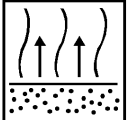
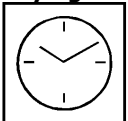


# Technical Datasheet QC-7600\_V

 QUICKLINE® SR Clearcoat



<b>Description</b>	<b>Quickline SR Clearcoat, QC-7600</b> , is a two component, high solids acrylic urethane, scratch resistant clearcoat suitable for panel repairs and complete resprays.		
<b>Products</b>	Clearcoat: Hardeners:	QC-7600 <i>Quickline</i> SR Clearcoat QH-4410 <i>Quickline</i> HS Fast Hardener	
<b>Surface Preparation</b>	See Basecoat Technical Data Sheet. Note: – Maximum basecoat flash-off time before application of QC-7600 SR Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. – Go over the basecoat surface with a suitable tack-rag immediately before application of QC-7600 SR Clearcoat.		
<b>Mixing</b> 	<i>Quickline</i> SR Clearcoat QC-7600 <i>Quickline</i> HS Hardener QH-4410  Pot Life:		By volume: 2 Parts 1 Part  2 - 3 Hours
<b>Application</b> 	Conventional gun:  HVLP/Compliant gun:	Fluid Tip 1.4 – 1.6mm, Air pressure 50 psi (3.5 bar) at the gun  Fluid Tip 1.4 – 1.6mm, Air pressure – refer to spraygun manufacturers information	
<b>Coats</b> 	2 coats (50 – 60 microns dry film)		
<b>Flash Time</b> 	5 – 10 minutes between coats at 20°C		
<b>Drying</b> 	Air Dry at 20°C  Force Dry:	Dust Free: Polish/Into Service Handleable Tape Free  50°C Polish/Into Service	30-60 mins 12 hours (overnight) 4 hours 8 hours  20 - 30 minutes 2 hours after full cooling
<b>Process Notes</b> Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
<b>VOC Information</b> The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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